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Product Information Packet

GM25060

G.M. K20XF 190/380-415//230/460 VAC

Part Detail							
Revision:	K	Status:	PRD/A	Change #:		Proprietary:	No
Type:	AC	Prod. Type:	2516M	Elec. Spec:	25WGW234	CD Diagram:	CD0005A05
Enclosure:	TEFC	Mfg Plant:		Mech. Spec:		Layout:	25E638W234G4
Frame:	G	Mounting:		Poles:	04	Created Date:	01-24-2007
Base:		Rotation:	R	Insulation:	F	Eff. Date:	05-18-2016
Leads:	9#18					Replaced By:	
Literature:		Elec. Diagram:					

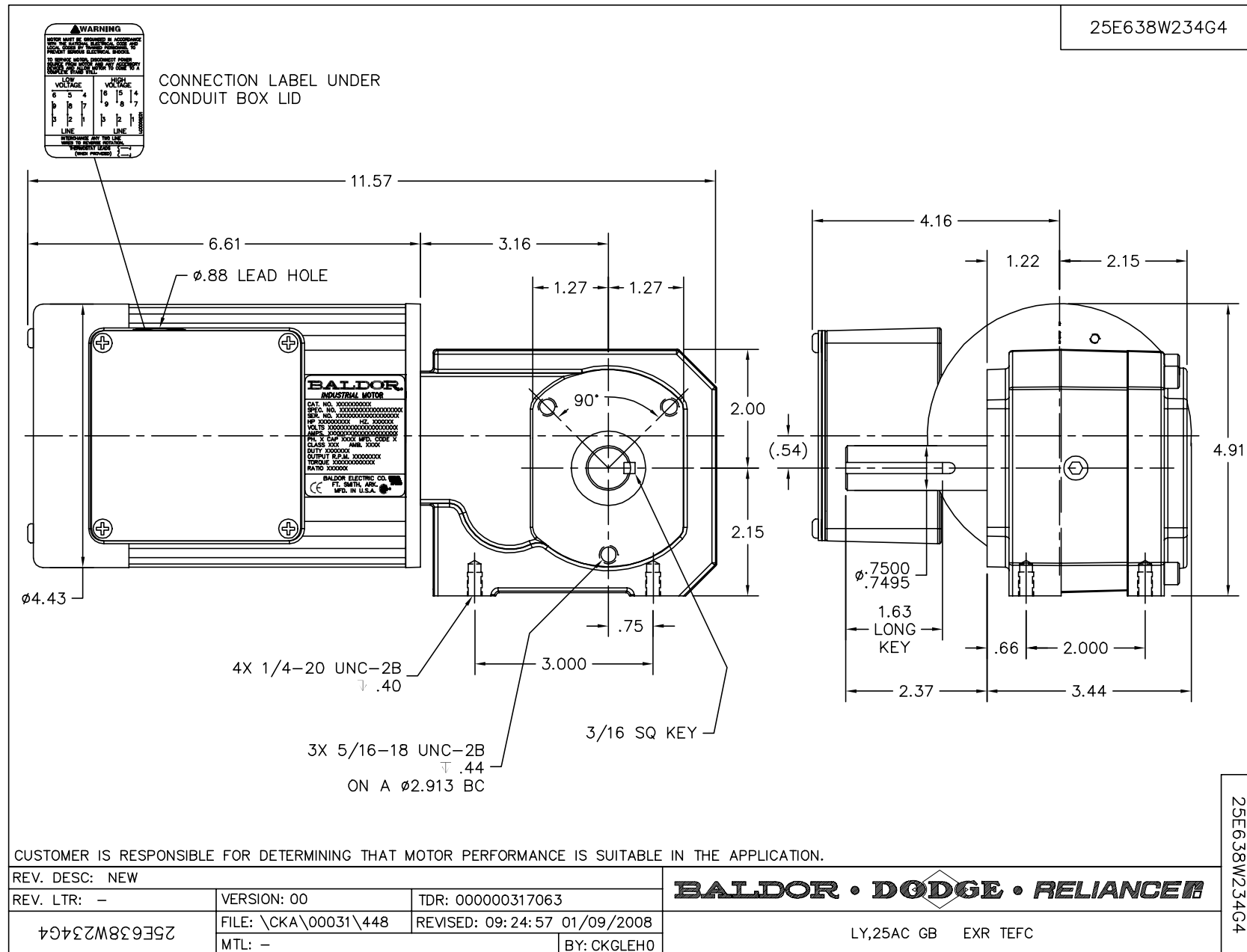
Nameplate NP1869A01

CAT.NO.	GM25060		
SPEC.	25E638W234G4		
SER.NO			
HP	.13//.17	HZ	50//60
VOLTS	190/380-415//230/460		
AMP	.74/.37-.38//.74/.37		
PH	3	CAP	
CLASS	F	AMB.	40
DUTY	CONT		
R.P.M.	22.5//27.5		
TORQ/IN LB	250		
RATIO	60:1		
APRV-CE		APRV-CSA	
		APRV-UL	

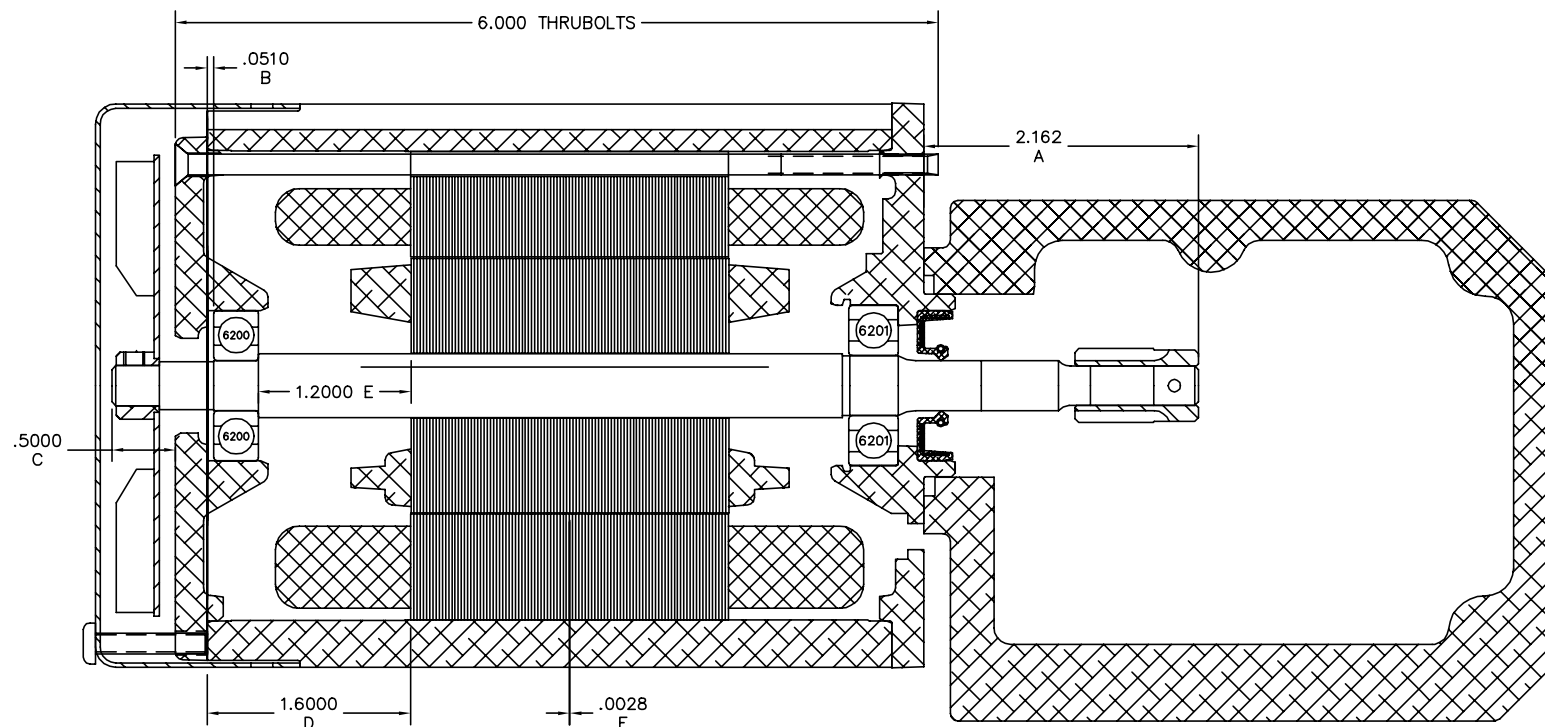
Parts List		
Part Number	Description	Quantity
SA168746	SA 25E638W234G4	1.000 EA
RA157040	RA 25E638W234G4	1.000 EA
LC0005E01	CONN.DIA./WARNING LABEL (LC0005/LB1119N)	1.000 EA
25EP2108A62G	EP,25AC DE CL 6201 G GH MTG. C'SUNK THRU	1.000 EA
HW5002A95	N5002-125 32MM BEVELED INTERNAL RET RING	1.000 EA
HW4600C38	SEAL TRANSCOM #10X30X7TC	1.000 EA
HW5060A12	RET RING, .473 (12MM) HEAVY DUTY 5160-47	2.000 EA
WM0038A26	WORM,G 20.0 INP 1.083 C.D.	1.000 EA
MJ5019A01	ADHESIVE LOCTITE #680 WAS BAD4525	0.001 EA
CB0100B02G	CB,EXR 25 .88 LEAD EXIT F2 POSITION	1.000 EA
GS0120	GASKET,CONDUIT BOX FOR CB2000A17	1.000 EA
15XN0832A08	SCREW PAN HD 08-32 X 1/2 (PHILLIPS)	2.000 EA
25EP2113A24G	EP,25AC ODE GP 42C EXR TEFC W/FAN CVR MT	1.000 EA
CB0103A00G	CB,LID FOR CB0100 W/GRAY POWDER COATING	1.000 EA
GS0121A01	GASKET, LID FOR CB0100B00	1.000 EA
15XN0832A08	SCREW PAN HD 08-32 X 1/2 (PHILLIPS)	4.000 EA
55XT0632G03	6-32 X 0.187 RD HD PHILLIPS, SERRATED	1.000 EA
HW5109A08	WASHER, WAVE SPRING FOR 30MM BORE SMALLE	1.000 EA
HA3170A19	THRUBOLT, FLATHEAD #8-32 THREADS X 6.000	2.000 EA
25FH4006A02G	HSG,FAN EXR HSG NOTCH EXT TIE BOLT FOR 1	1.000 EA
BFN3712	FAN,PM MOTOR STYLE R	1.000 EA
11XN1032A14	10-32 X 7/8 SCREW HEX SLT HD	2.000 EA
HG0074A04G	HSG,G MACHINED STD.	1.000 EA
84XN1032J08	10-32 X 1/2 SOC HD CAP BKOX	4.000 EA

Parts List (continued)		
Part Number	Description	Quantity
RM1057	RUBBER SQUARE RING 1.424 I.D.	1.000 EA
MJ5004A35	ADHESIVE LOCTITE #243-31 50 ML	0.001 EA
HW3075J05	1/4 X 1/2 GROOVE PIN TYPE H	2.000 EA
HA4021A05	1/16 NPSF-HX SOC PIPE PLUG TAPER DRY SEA	1.000 EA
SG0056A22	SHAFT,ASSY G INP 2RED 3.0/20.0	1.000 EA
SG0056A23	SHAFT,ASSY G OUTP 2RED 0.0/3.0	1.000 EA
CG0011A04G	HSG,CAP G MACHINED 3X 5/16-18 MOUNTING	1.000 EA
HW5109A04	WASHER, SPLIT WAVE SPRING, FOR 32MM BORE	1.000 EA
HW5109A10	WASHER, WAVE SPRING FOR 47MM BORE SMALLE	1.000 EA
84XN2520J16	1/4-20 X 1 SOC HD CAP SCREW	6.000 EA
HW4600G71	SEAL, .750 X 1.250 X .250 SGL LIP FT802	1.000 EA
MJ5001A15	SEALER-PERMATEX(LOCTITE) 40479 "THE RIGH	0.030 EA
MJ1000B02	KLUB. GH6-460 GEAR OIL 1 GALLON	0.050 GA
HW2501D15	KEY, 3/16 X 1.625	1.000 EA
NP1869A01	NP,AC STD AD NONE V CE CSA UL GEAR MOTOR	1.000 EA
MN416A01	TAG-INSTAL-MAINT no wire (1200/bx) 11/14	1.000 EA
CPA1001	PACKING GROUP OVERSIZED SINGLE	1.000 EA
PK3090	2" X 7 1/8 X 6 1/2" CRADLE	1.000 EA
ME4000	.375-.75" DIA.#SW-04 WOVEN SHAFT PROTECT	0.125 FT

No performance data has been
assigned to this product.



25E638W234G4



CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT MOTOR PERFORMANCE IS SUITABLE IN THE APPLICATION.

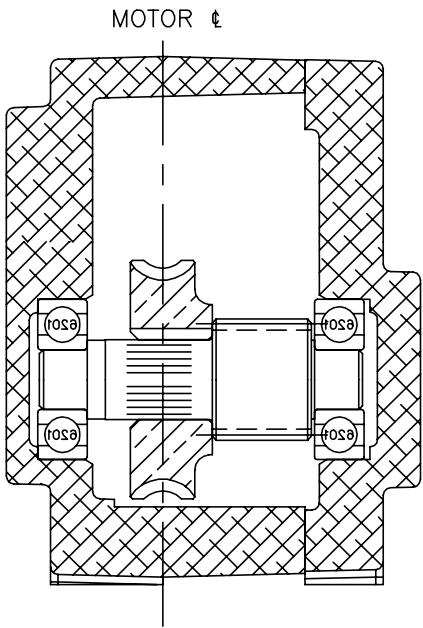
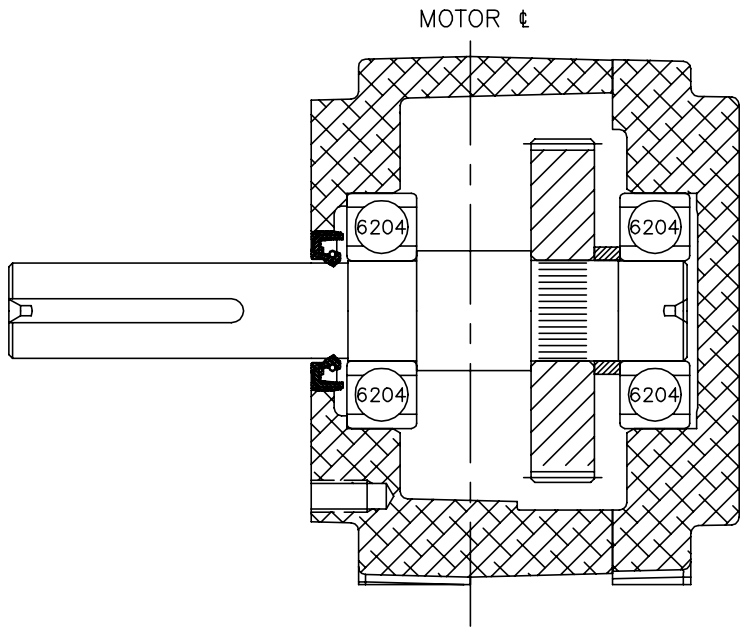
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LY,25AC GB EXR TEFC

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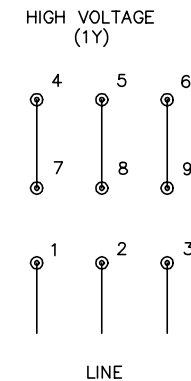
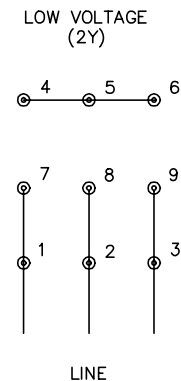
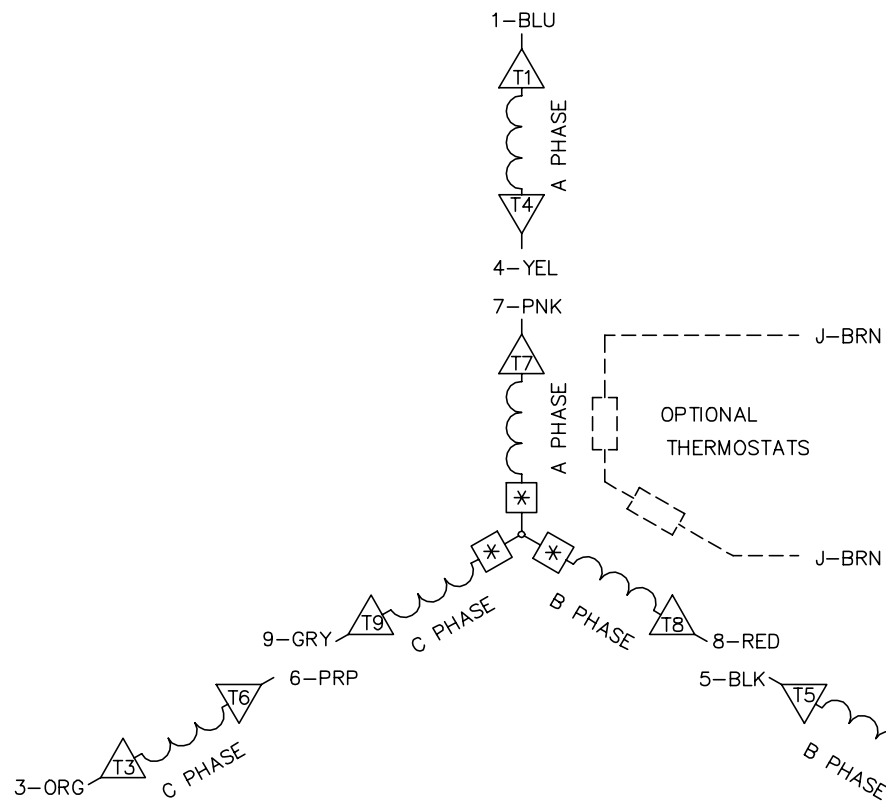
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25E638W234G4	MTL: -	BY: CKGLEHO

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25E638W234G4

CD0005A05



NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.
5. =MAGNET WIRE COIL END WITH I.D. NUMBER.
6. =MAGNET WIRE COIL END WITH I.D. SYMBOL.
7. SEE CW PRINT FOR NEST TO NEST CROSSOVER CONNECTIONS.

REV. DESC: ADD NEST NOTE

REV. LTR: C

VERSION: 03

TDR: 000000445597

CD0005A05

FILE: \CKA\00024\847

REVISED: 12:51:06 11/15/2007

MTL: -

BY: CKMICRO

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3PH, DV, 9 LEADS, CK

CD0005A05