

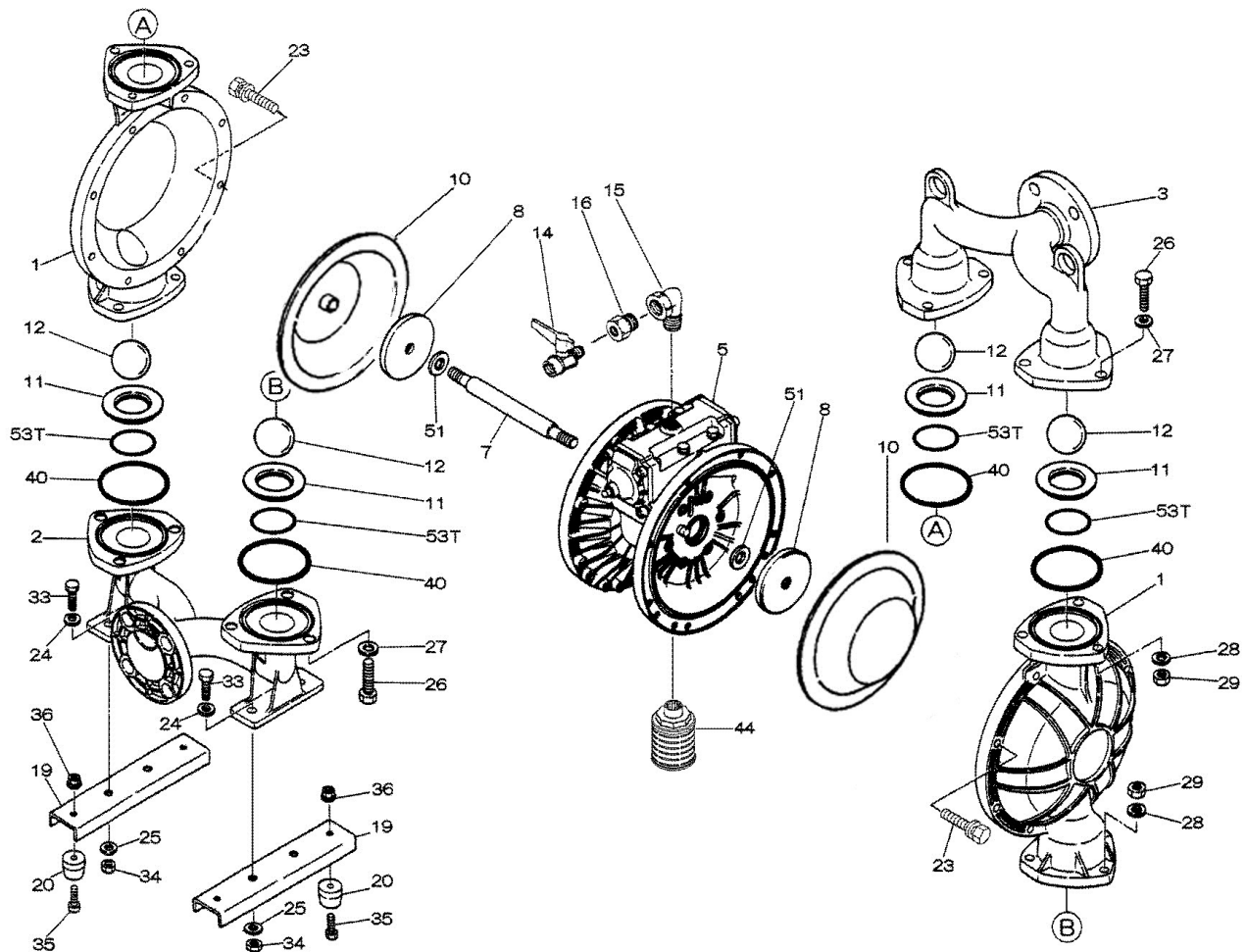
EXPLODED VIEW & PARTS LISTING

Model: NDP-40BAU

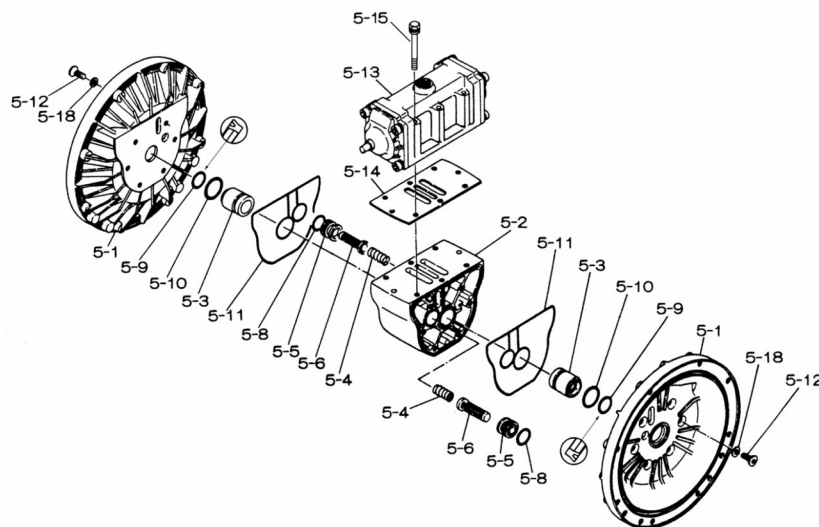
Model#: 852222-U



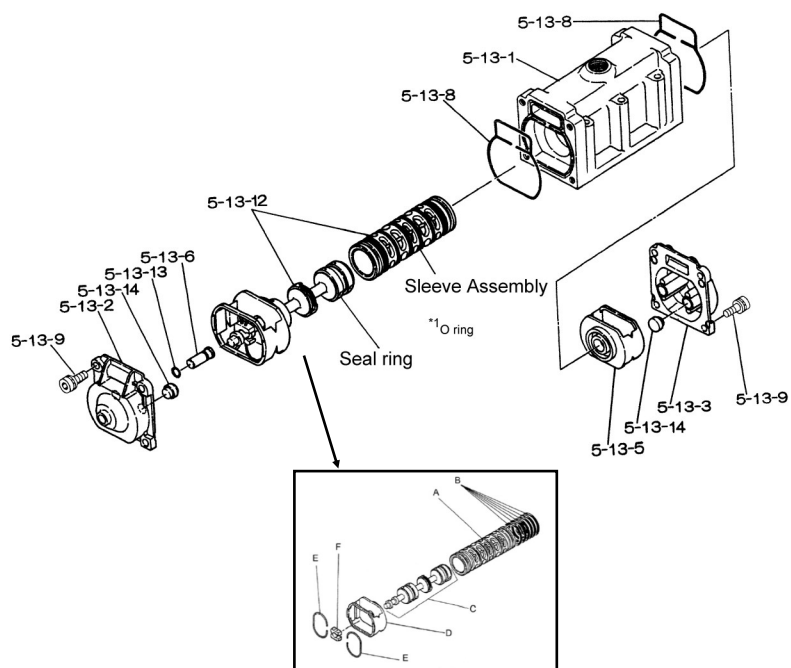
Air Operated Double Diaphragm Pump



■Body Assembly



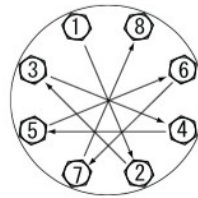
■Valve Body Assembly



Air Operated Double Diaphragm Pump

REF. NO.	PART NO.	DESCRIPTION	QTY.	REORDER
1	580960	OUT CHAMBER	2	
2	714367	IN MANIFOLD	1	
3	714361	OUT MANIFOLD	1	
5	803111	BODY	1	
5-1	711933	AIR CHMBER	2	
5-2	711936	BODY	1	
5-3	772689	THROAT BEARING	2	
5-4	711937	PILOT VALVE SPRING	2	
5-5	771740	PILOT VALVE SEAT	2	
5-6	832162	PILOT VALVE ASSY	2	
5-8	640020	O RING	2	
5-9	685444	V-PACKING	2	
5-10	640029	O RING	2	
5-11	771742	GASKET	2	
5-12	683812	FLAT SOCKET	12	
5-13	802971	VALVE BODY ASSY	1	
5-13-1	711931	VALVE BODY	1	
5-13-2	580999	CAP A	1	
5-13-3	581000	CAP B	1	
5-13-5	771735	SPRING RETAINER	1	
5-13-6	712976	RESET BUTTON	1	
5-13-8	771738	GASKET	2	
5-13-9	685036	SOCKET BOLT	8	
5-13-12	805084	C SPOOL ASSY	1	
A	803675	SLEEVE ASSY	1	
B	640036	O RING	6	
C	805085	SPOOL ASSY	1	
D	771735	SPRING RETAINER	1	
E	711932	C SPRING	2	
F	771734	BLOCK	1	
5-13-13	640005	O RING	1	
5-13-14	684128	CUSHION	4	
5-14	771712	GASKET FOR VALVE BODY	1	
5-15	684240	BOLT W/WASHER	6	
5-18	684987	WASHER	12	
7T	717130	CENTER ROD	1	
8T	717132	CENTER DISK	2	
10	833223	DIAPHRAGM	2	
11	712382	VALVE SEAT	4	
12	770692	BALL	4	
14	686972	BALL VALVE	1	
15	682523	ELBOW	1	
16	684339	BUSHING	1	
19	711911	BASE	2	
20	771402	FOOT RUBBER	4	

REF. NO.	PART NO.	DESCRIPTION	QTY	REORDER
23	686162	BOLT	16	
24	631014	WASHER FLAT	4	
25	631917	WAVE WASHER	20	
26	611203	BOLT	12	
27	631015	WASHER FLAT	12	
28	631918	WAVE WASHER	12	
29	627014	NUT	12	
33	611175	BOLT	4	
34	627013	NUT	4	
35	611149	BOLT	4	
36	682276	NUT W/FLANGE	4	
40	643065	O RING	4	
44	804764	SILENCER ASSY	1	
53T	643136	O RING	4	
KIT	K40-MU	LIQUID SIDE KIT		
KIT	K45-AM	AIR MOTOR KIT		

**Tightening torque for center rod and out chambers.**

Center Rod 43 ft-lbf {60 N-m}
Out Chambers 29 ft-lbf {40 N-m}

Tightening torque for manifold retainer bolts.
40BAU 15 ft-lbf {20 N-m}**General Tools:**

- Socket wrenches - 24mm
- Hexagonal box wrench - 5mm, 6mm
- Open-end wrenches - 19mm, 24mm
- Plastic hammer

Special Tools:

- Sleeve remover (713180) . (sold separately)

Miscellaneous:

- Assembly Oil - turbine oil none additional class 1 (equivalent to ISO VG32 grade)
- Nuts - M16 x 1.5
- Thread locker
- Urea grease grade (NLGI) No. 2

Customer Notes

Model #: _____
Description: _____
Serial #: _____
Date Installed: _____
Department Location: _____
Tag/Project: _____