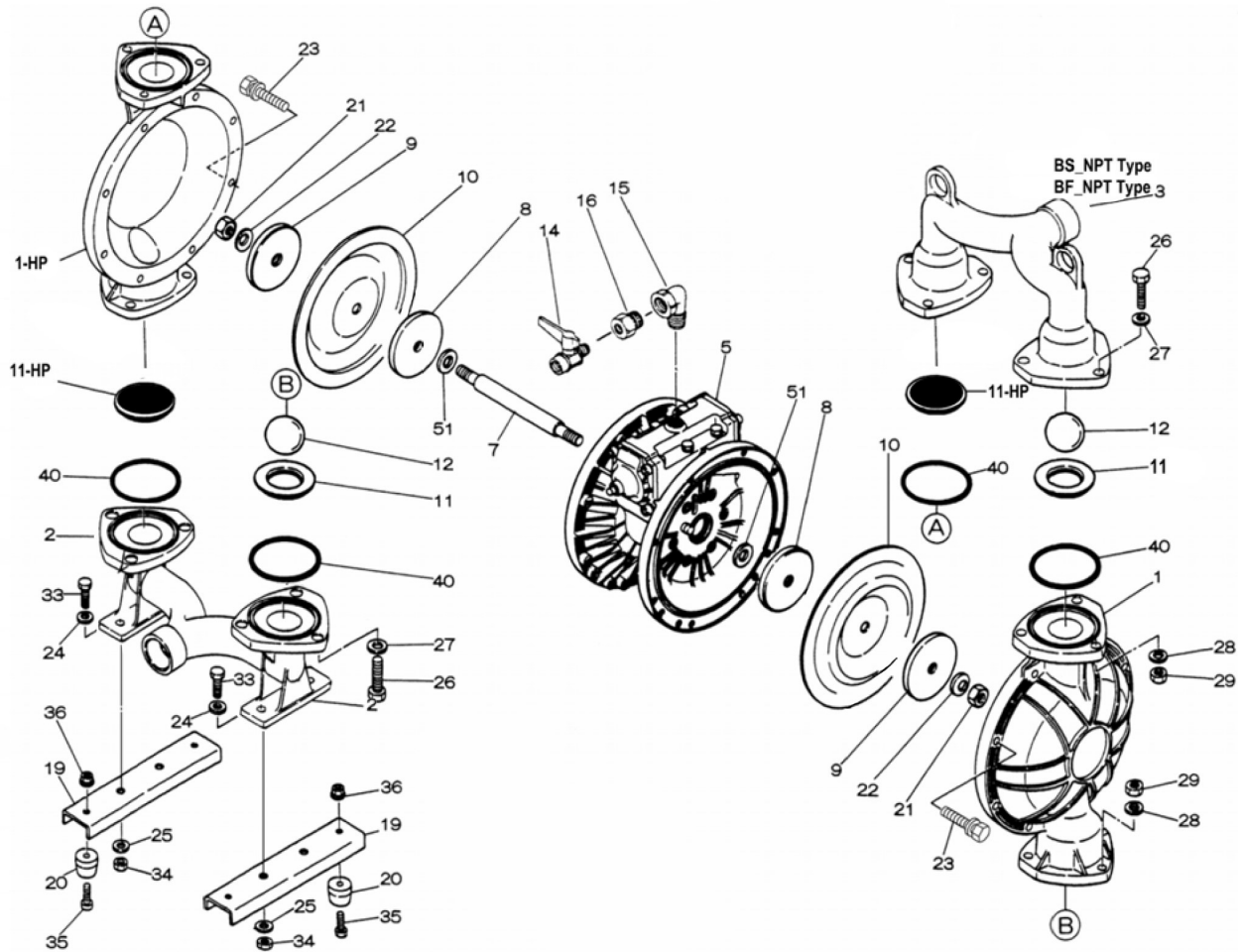
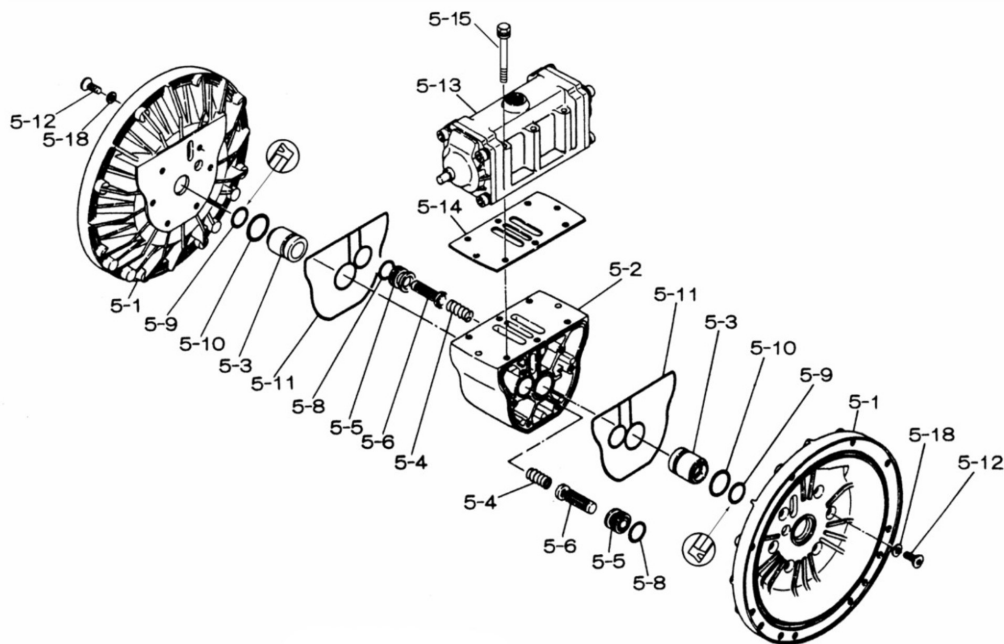


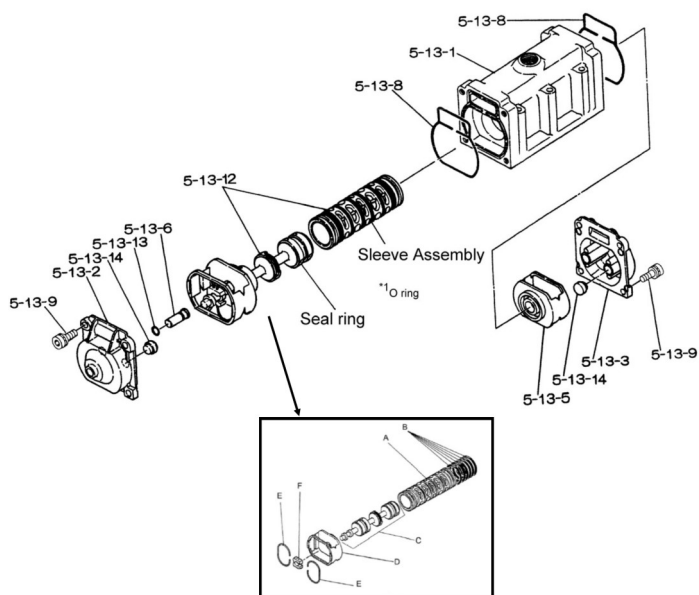


Air Operated Double Diaphragm Pump

■ Body Assembly



■ Valve Body Assembly



Air Operated Double Diaphragm Pump

	NDP-80BFC-HP	NDP-80BFN-HP	NDP-80BFE-HP	NDP-80BFV-HP	NDP-80BFH-HP	NDP-80BFS-HP			
REF No.	PARTS No.	PARTS No.	PARTS No.	PARTS No.	PARTS No.	PARTS No.	DESCRIPTION	QTY.	REORDER
	852859-HP	852855-HP	852860-HP	852858-HP	852856-HP	852861-HP	Hi-Pressure Pumps		
1	713158	713158	713158	713158	713158	713158	OUT CHAMBER	1	
1-HP	713158-HP	713158-HP	713158-HP	713158-HP	713158-HP	713158-HP	OUT CHAMBER-HP	1	
2	713170	713170	713170	713170	713170	713170	IN MANIFOLD - NPT	1	
3	713167	713167	713167	713167	713167	713167	OUT MANIFOLD - NPT	1	
5	803113-HP	803113-HP	803113-HP	803113-HP	803113-HP	803113-HP	BODY ASSEMBLY	1	
5-1	711934	711934	711934	711934	711934	711934	AIR CHAMBER	2	
5-2	711936-HP	711936-HP	711936-HP	711936-HP	711936-HP	711936-HP	BODY	1	
5-3	772689	772689	772689	772689	772689	772689	THROAT BEARING	2	
5-4	711937	711937	711937	711937	711937	711937	SPRING	2	
5-5	771740	771740	771740	771740	771740	771740	VALVE SEAT	2	
5-6	832163	832163	832163	832163	832163	832163	PILOT VALVE ASSY.	2	
5-8	640020	640020	640020	640020	640020	640020	O-RING	2	
5-9	685444	685444	685444	685444	685444	685444	PACKING	2	
5-10	640029	640029	640029	640029	640029	640029	O-RING	2	
5-11	771742	771742	771742	771742	771742	771742	GASKET	2	
5-12	683812	683812	683812	683812	683812	683812	FLAT HEAD BOLD	12	
5-13	802971	802971	802971	802971	802971	802971	VALVE BODY ASSY.	1	
5-13-1	711931	711931	711931	711931	711931	711931	VALVE BODY	1	
5-13-2	580999	580999	580999	580999	580999	580999	CAP A	1	
5-13-3	581000	581000	581000	581000	581000	581000	CAP B	1	
5-13-5	771735	771735	771735	771735	771735	771735	SPRING STOPPER	1	
5-13-6	712976	712976	712976	712976	712976	712976	RESET BUTTON	1	
5-13-8	771738	771738	771738	771738	771738	771738	GASKET	2	
5-13-9	685036	685036	685036	685036	685036	685036	BOLT	8	
5-13-12*	805084	805084	805084	805084	805084	805084	C-SPOOL VALVE ASSY.	1	
5-13-12*1	803675	803675	803675	803675	803675	803675	SLEEVE ASSY.	1	
5-13-13	640005	640005	640005	640005	640005	640005	O-RING	1	
5-13-14	684128	684128	684128	684128	684128	684128	CUSHION	4	
5-14	771712	771712	771712	771712	771712	771712	GASKET	1	
5-15	684240	684240	684240	684240	684240	684240	BOLT	6	
5-18	684987	684987	684987	684987	684987	684987	PLAIN WASHER	12	
7	711901	711901	711901	711901	711901	711901	CENTER ROD	1	
8	711906	711906	711906	711906	711906	711906	CENTER DISK	2	
9	713371	713371	713371	713371	713371	713371	CENTER DISK	2	
10	771857	771704	771858	771801	771705	771977	DIAPHRAGM	2	
11	771958	771996	771999	771998	771795	772005	VALVE SEAT	2	
11-HP	711910-HP	711910-HP	711910-HP	711910-HP	711910-HP	711910-HP	VALVE SEAT-HP	2	
12	770559	770587	770596	770605	770587	770596	BALL	2	
14	686974	686974	686974	686974	686974	686974	BALL VALVE	1	
15	682523	682523	682523	682523	682523	682523	ELBOW	1	
19	711912	711912	711912	711912	711912	711912	PUMP BASE	2	
20	771402	771402	771402	771402	771402	771402	CUSHION	4	
21	683408	683408	683408	709144	683408	683408	NUT	2	
22	682740	682740	682740	682740	682740	682740	CONED DISK SPRING	2	
23	686161	686161	686161	686161	686161	686161	BOLT	20	
23a	631917	631917	631917	631917	631917	631917	WAVE SPRING WASHER	20	

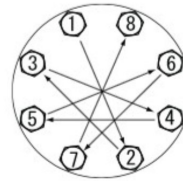
Air Operated Double Diaphragm Pump

	NDP-80BFC-HP	NDP-80BFN-HP	NDP-80BFE-HP	NDP-80BFV-HP	NDP-80BFH-HP	NDP-80BFS-HP			
	852859-HP	852855-HP	852860-HP	852858-HP	852856-HP	852861-HP	Hi-Pressure Pumps		
REF No.	PARTS No.	PARTS No.	PARTS No.	PARTS No.	PARTS No.	PARTS No.	DESCRIPTION	QTY.	REORDER
24	631014	631014	631014	631014	631014	631014	PLAIN WASHER	4	
25	631917	631917	631917	631917	631917	631917	WAVE SPRING WASHER	4	
26	611204	611204	611204	611204	611204	611204	BOLT	16	
27	631015	631015	631015	631015	631015	631015	PLAIN WASHER	16	
28	631918	631918	631918	631918	631918	631918	WAVE SPRING WASHER	16	
29	627014	627014	627014	627014	627014	627014	NUT	16	
33	611177	611177	611177	611177	611177	611177	BOLT	4	
34	627013	627013	627013	627013	627013	627013	NUT	4	
35	611149	611149	611149	611149	611149	611149	BOLT	4	
36	688276	688276	688276	688276	688276	688276	NUT W/FLANGE	4	
40	640078	640078	684124	642078	640078	684124	O-RING	4	
42	686164	686164	686164	686164	686164	686164	BOLT	4	
42a	631917	631917	631917	631917	631917	631917	CUSHION	4	
KIT	K80-AM	K80-AM	K80-AM	K80-AM	K80-AM	K80-AM	AIR MOTOR REBUILD KIT		

Not Shown: Hose Assembly with Fittings

General Tools:

- Socket wrench - 13mm, 17mm, 19mm, 24mm
- Hexagonal box wrench - 5mm, 6mm
- Small crowbars—2 (C/N/E/V)
- Open-end wrench - 19mm, 24mm
- Plastic hammer



Tightening torque for center rod and out chambers.

Center Rod 43 ft-lbf {60 N-m}

Out Chambers 29 ft-lbf {40 N-m}

Tightening torque for manifold retainer bolts.

BF_ 18 ft-lbf {25 N-m}

Special Tools:

- Sleeve remover (713180) used for removing the sleeve (sold separately)

Miscellaneous:

- Assembly Oil - Turbine oil none additional class 1 (equivalent to ISO VGA32 grade)
- Nuts - M16 x 1.5
- Thread Locker
- Urea grease grade (NLGI) No. 2

Customer Notes

Model #: _____
 Description: _____
 Serial #: _____
 Date Installed: _____
 Department Location: _____
 Tag/Project: _____