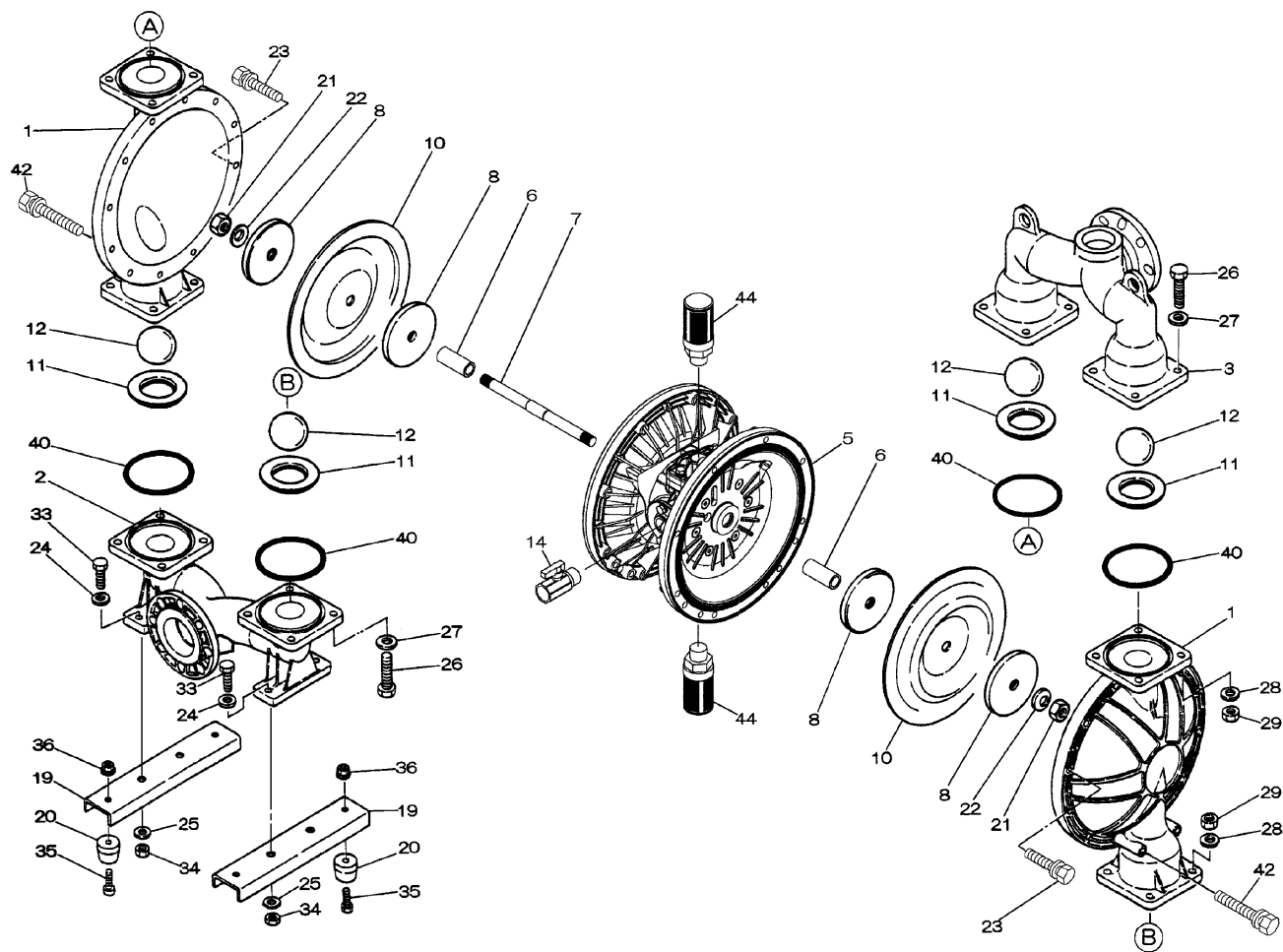
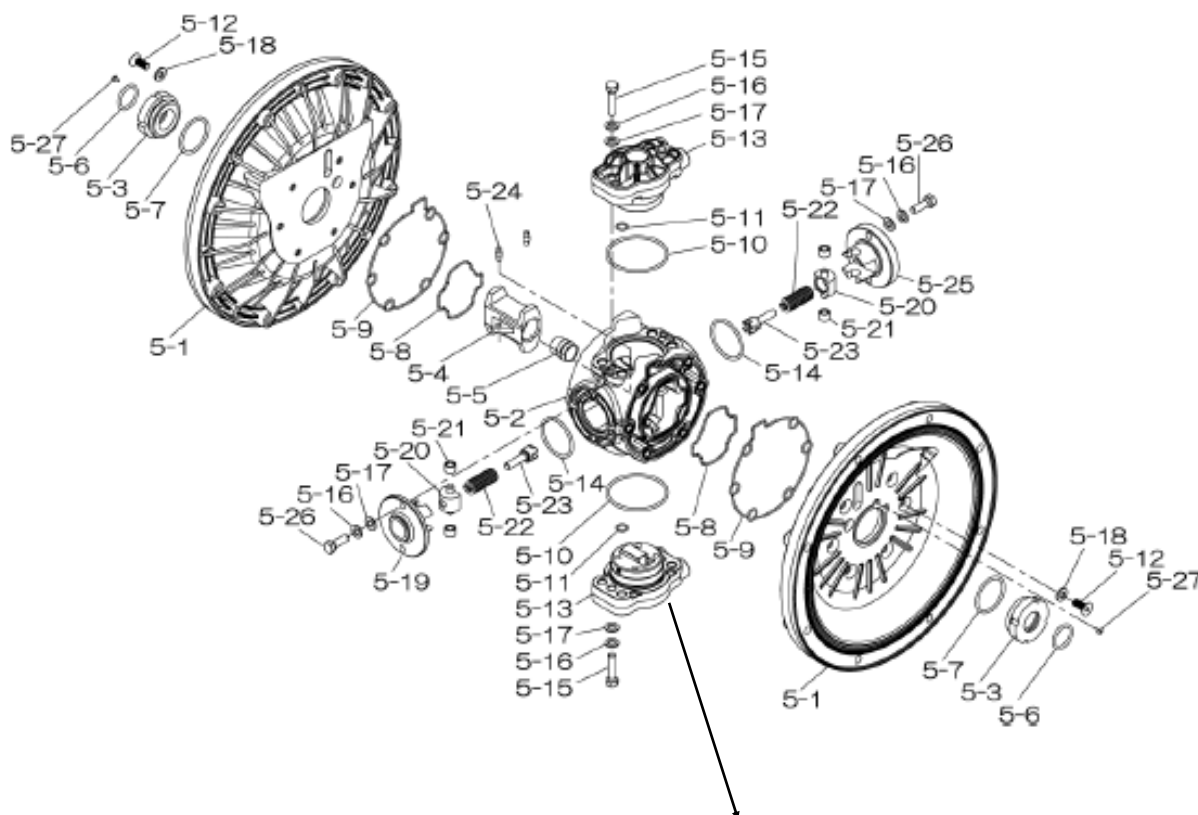


Trial Program

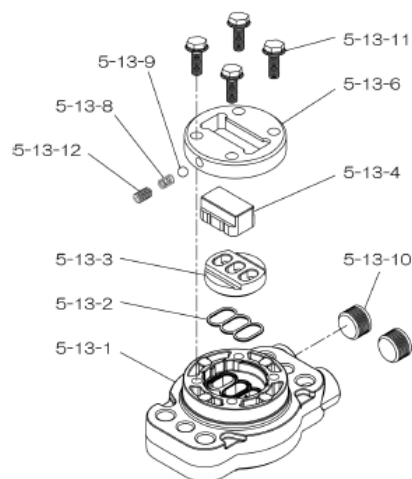


Air Operated Double Diaphragm Pump

804780 Center Body Assembly



804784 Valve Body Assembly



Air Operated Double Diaphragm Pump

	DP-80BAC-HD	DP-80BAN-HD	DP-80BAS-HD	DP-80BAE-HD	DP-80BAV-HD	DP-80BAH-HD		
	854492	854493	854498	854494	854495	854497		
REF. No.	PARTS No.	PARTS No.	PARTS No.	PARTS No.	PARTS No.	PARTS No.	DESCRIPTION	QTY.
1	580962	580962	580962	580962	580962	580962	OUT CHAMBER 80AL	2
2	714371	714371	714371	714371	714371	714371	IN MANIFOLD 80AL NEW	1
3	714365	714365	714365	714365	714365	714365	OUT MANIFOLD 80AL NEW	1
5	804780	804780	804780	804780	804780	804780	CENTER BODY ASSY DP-80-HD	1
5-1	716248	716248	716248	716248	716248	716248	AIR CHAMBER	2
5-2	716256	716256	716256	716256	716256	716256	BODY	1
5-3	773066	773066	773066	773066	773066	773066	THROAT BEARING	2
5-4	716214	716214	716214	716214	716214	716214	SHUTTLE (CS)	1
5-5	773047	773047	773047	773047	773047	773047	CENTER ROD GUIDE	1
5-6	640023	640023	640023	640023	640023	640023	O RING 24.6MM X 3.6MM	2
5-7	640133	640133	640133	640133	640133	640133	O RING	2
5-8	773040	773040	773040	773040	773040	773040	GASKET	2
5-9	773041	773041	773041	773041	773041	773041	GASKET	2
5-10	640138	640138	640138	640138	640138	640138	O RING (64.5X3.0MM)	2
5-11	640007	640007	640007	640007	640007	640007	O RING 9.5MM X 2.0MM	8
5-12	683812	683812	683812	683812	683812	683812	M8X1.25X20 FLAT SOCKET	12
5-13	804784	804784	804784	804784	804784	804784	VALVE BODY ASSY	2
5-13-1	716244	716244	716244	716244	716244	716244	VALVE BODY(H40.50.80)	1
5-13-2	773042	773042	773042	773042	773042	773042	GASKET	1
5-13-3	716246	716246	716246	716246	716246	716246	SEAT (CS)	1
5-13-4	773425	773425	773425	773425	773425	773425	BLOCK	1
5-13-6	773426	773426	773426	773426	773426	773426	GUIDE PLATE	1
5-13-8	706612	706612	706612	706612	706612	706612	SPRING INK	1
5-13-9	686271	686271	686271	686271	686271	686271	BALL	1
5-13-10	772934	772934	772934	772934	772934	772934	PLUG 20/25-PP	2
5-13-11	602300	602300	602300	602300	602300	602300	TAPPING BOLT M6X1X16	4
5-13-12	610025	610025	610025	610025	610025	610025	HEX. SOCKET HEAD SCREW	1
5-14	640134	640134	640134	640134	640134	640134	O RING 44.5MM X 3MM	2
5-15	611153	611153	611153	611153	611153	611153	BOLT M8X1.25X35 HEX FT	4
5-16	631420	631420	631420	631420	631420	631420	SPRING WASHER M8 ZINC	8
5-17	631013	631013	631013	631013	631013	631013	WASHER FLAT M8 ZINC DI	8
5-18	684987	684987	684987	684987	684987	684987	WASHER 40/50/80 NEW	12
5-19	716249	716249	716249	716249	716249	716249	RETAINER	1
5-20	713620	713620	713620	713620	713620	713620	SPRING GUIDE	2
5-21	773067	773067	773067	773067	773067	773067	BUSH	4
5-22	686303	686303	686303	686303	686303	686303	SPRING	2
5-23	714446	714446	714446	714446	714446	714446	TRIP ARM	2
5-24	700231	700231	700231	700231	700231	700231	PIN	2
5-25	716216	716216	716216	716216	716216	716216	RETAINER	1
5-26	611149	611149	611149	611149	611149	611149	BOLT M8X1.25X25 FT ZIN	4
5-27	686337	686337	686337	686337	686337	686337	TAPPING SCREW	2
6	716253	716253	716253	716253	716253	716253	CENTER BUSH	2
7	716252	716252	716252	716252	716252	716252	CENTER ROD	1
8	711906	711906	711906	711906	711906	711906	CENTER DISK 80-R	4
10	771857	771704	771977	771858	771801	771705	DIAPHRAGM 80	2
11	771958	771996	772005	771999	771998	771795	VALVE SEAT 80	4
12	770559	770587	773174	770596	770605	773144	BALL 80 -90MM	4
14	684322	684322	684322	684322	684322	684322	BALL VALVE 50/80 3/4"	1
19	711912	711912	711912	711912	711912	711912	BASE 80	2
20	771402	771402	771402	771402	771402	771402	FOOT RUBBER 40/50/80&2	4

Air Operated Double Diaphragm Pump

21	683408	683408	683408	683408	683408	683408	M16X1.50 NYLON NUT SS	2	
22	682740	682740	682740	682740	682740	682740	WASHER M16 SS CONICAL	2	
23	686163	686163	686163	686163	686163	686163	BOLT	20	
24	631014	631014	631014	631014	631014	631014	WASHER FLAT M10 ZINC	4	
25	631917	631917	631917	631917	631917	631917	WAVE WASHER M10	28	
26	611204	611204	611204	611204	611204	611204	BOLT M12X1.75X55 ZINC	16	
27	631015	631015	631015	631015	631015	631015	WASHER FLAT M12 ZINC D	16	
28	631918	631918	631918	631918	631918	631918	WAVE WASHER	16	
29	627014	627014	627014	627014	627014	627014	NUT M12X1.75 CT ZINC	16	
33	611177	611177	611177	611177	611177	611177	BOLT M10X1.5X35 ZINC F	4	
34	627013	627013	627013	627013	627013	627013	NUT M10 X 1.5 ZINC DIN	4	
35	611149	611149	611149	611149	611149	611149	BOLT M8X1.25X25 FT ZIN	4	
36	682276	682276	682276	682276	682276	682276	NUT W/ FLANGE M8 X 1.2	4	
40	640078	640078	684124	684124	642078	640078	O RING 139.3MM X 5.7MM	4	
42	686164	686164	686164	686164	686164	686164	BOLT M10X1.5X130	4	
44	804697	804697	804697	804697	804697	804697	MUFFLER 20/25PP NEW	2	
KIT	K80-MC	K80-MN	K80-MS	K80-ME	K80-MV	K80-MH	LIQUID SIDE KIT		
KIT	K80-AM-DP-HD						AIR MOTOR KIT		

General Tools:

- Socket wrench - 24mm
- Hexagonal box wrench - 5mm, 6mm
- Small crowbars - 2 (B_C, B_N, B_E, B_V)
- Open-end wrenches - 19mm, 24mm
- Phillips head screw driver

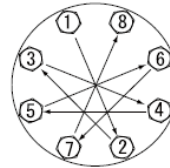
Special Tools:

- Socket (804129) for a guide to remove the throat bearing (sold separately)

Miscellaneous:

- Assembly Oil - Turbine oil none additional class 1 (equivalent to ISA VGA32 grade)
- Nuts - M16 x 1.5
- Thread locker
- Urea grease grade (NLGI) No. 2, Shell Alvania Grease S1

Torque Requirements:



Tightening torque for center rod and out chambers.

Center Rod	43 ft-lbf {60 N-m}
Out Chambers	29 ft-lbf {40 N-m}

Tightening torque for manifold retainer bolts.

BA_	18 ft-lbf {25 N-m}
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Customer Notes

Model #: _____
 Description: _____
 Serial #: _____
 Date Installed: _____
 Department Location: _____
 Tag/Project: _____