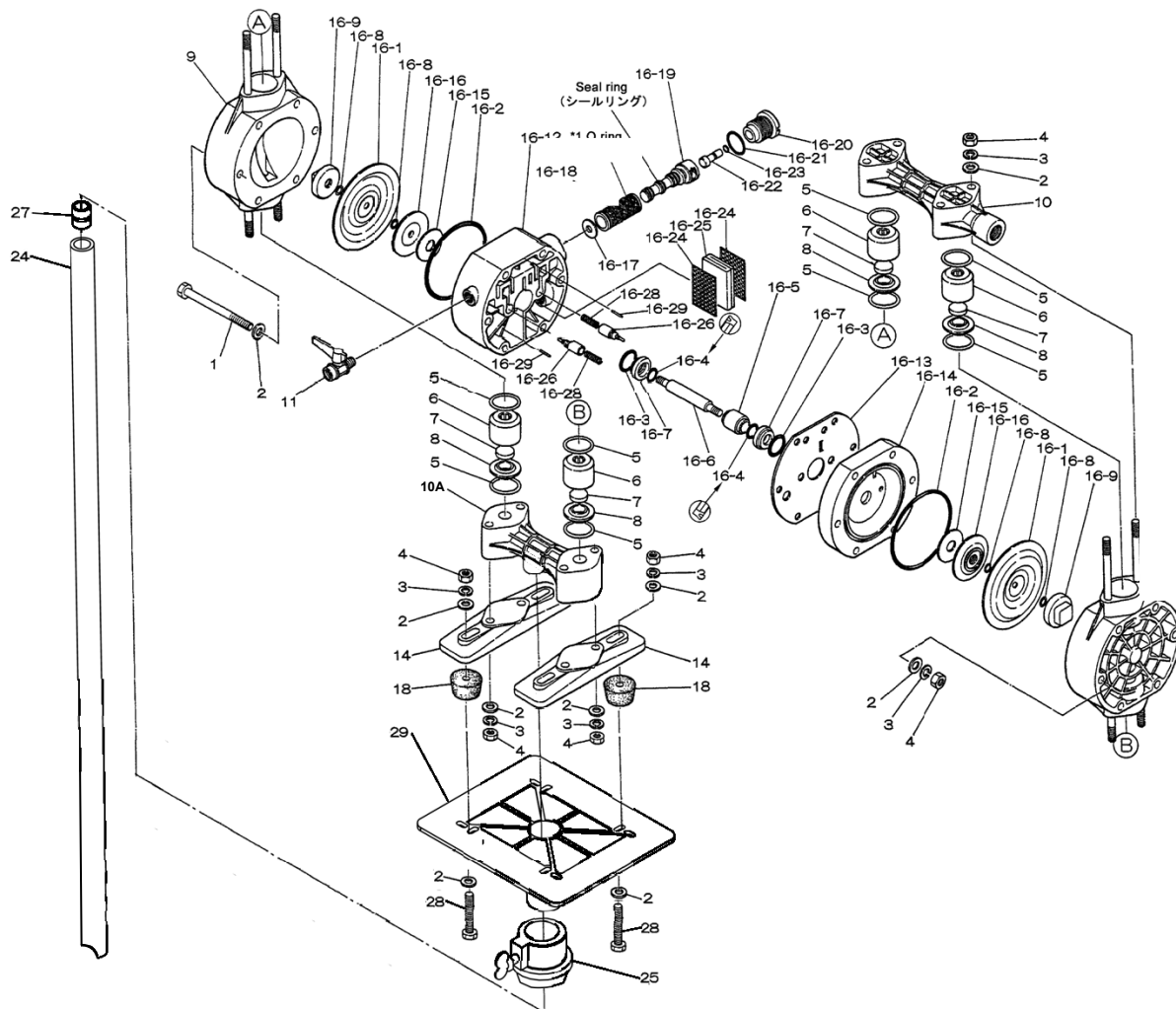


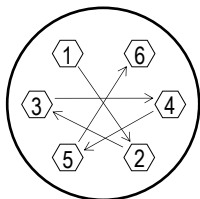
Air Operated Double Diaphragm Pump



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Air Operated Double Diaphragm Pump

**Tightening torque for center rod and out chambers.**

Center Rod	122 in-lbf {14 N-m}
Out Chambers	105 in-lbf {12 N-m}

Tightening torque for manifold retainer bolts or nuts.

FPC/H/N/S/T	105 in-lbf {12 N-m}
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General Tools:

- Socket wrench - 13mm
- Open-end wrenches - 13mm, 21mm
- Plier

Special Tools (sold separately):

- Cap & disk remover (771132)
- Sleeve remover (713148)

Miscellaneous:

- Assembly Oil - turbine oil none additional class 1 (equivalent to ISO VG32 grade)
- Nuts - M8 x 1.25
- Urea grease grade (NLGI) No. 2

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